



LOGIC THREADLESS HEADSETS

ASSEMBLY INSTRUCTIONS: TO BE USED ONLY WITH NON-THREADED STEERING TUBES.

1. Maximum performance of the headset will be achieved if the frame and fork are professionally prepared before installation. The head tube and fork crown race seat should be machined.
2. The upper head tube cup and lower head tube cup should be pressed evenly into the head tube using a press designed to engage the inside of the cups (not the outside edges).
3. Seat the fork crown race evenly onto the fork.
4. Coat the bearings and bearing races liberally with grease, install the bearing races and seals into the upper head tube cup and onto the fork.
5. Install the fork into the head tube.
6. Slide the upper cone with seal, compression ring, any stem height adjusters and stem onto the steerer tube. Note: the compression ring should fit snugly against the steerer tube and into the upper cup.
7. Mark the steerer tube at the top of the stem. Remove the fork and cup the steerer tube 3mm below this mark. A tubing cutter or hacksaw can be used for cutting the steerer tube. Remove any burrs caused by cutting the steerer tube with a file.
8. Reinstall the fork into the head tube and slide on the upper cone with seal, compression ring, any stem height adjusters and stem onto the steerer tube.
9. Install the Star-nut adjustment or compression plug (for all carbon fiber steerers) system into the top of the stem and steerer tube.
10. Tighten the adjustment bolt with a 5mm hex wrench to set the pre-load of the bearings.
11. Once you have set the pre-load of the bearings, tighten the stem clamp according to the manufacturer's instructions securing the stem to the steerer tube and locking in the bearing pre-load adjustment.

Please note: it is essential that the stem is securely tightened to the steerer tube

If the headset needs adjustment after an initial break-in period, loosen the stem clamp and use the adjustment bolt to set the proper pre-load.

Re-tighten the stem clamp as recommended by the manufacturer.



TOP CUP

*LB/LB Plus
Logic WCS/Logic PRO/Logic Comp
Scuzzy Logic PRO
Scuzzy Logic Comp
Zero Logic PF/Zero Logic Comp PF*



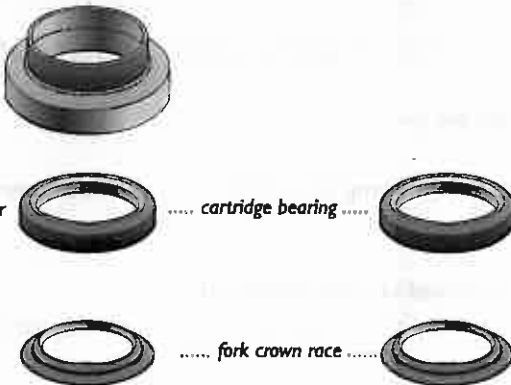
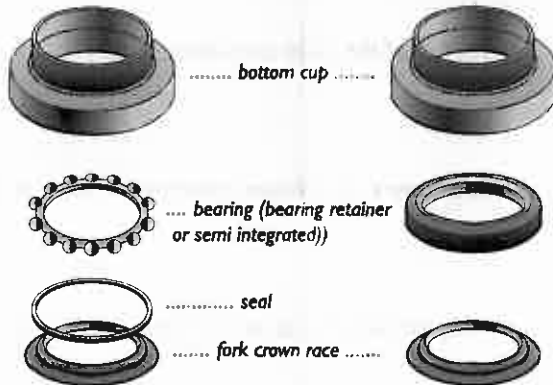
*Zero Logic WCS PF
Zero Logic PRO PF*



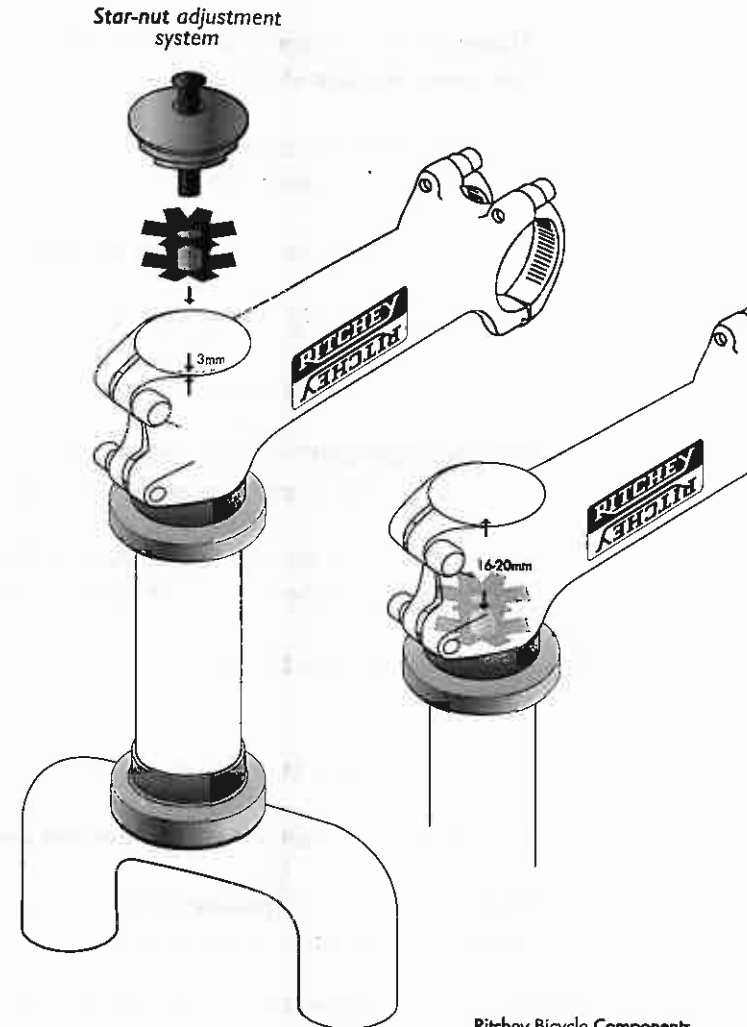
*Zero Logic WCS CF
Zero Logic WCS
Zero Logic PRO
Zero Logic Comp*



BOTTOM CUP



BASIC DIAGRAM



**SPECIFICATIONS SUBJECT TO CHANGE.
*UNDER SUBLICENSE US PATENT
#5,095,770 AND OTHER RELATED PATENTS**

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